

FIG. 1

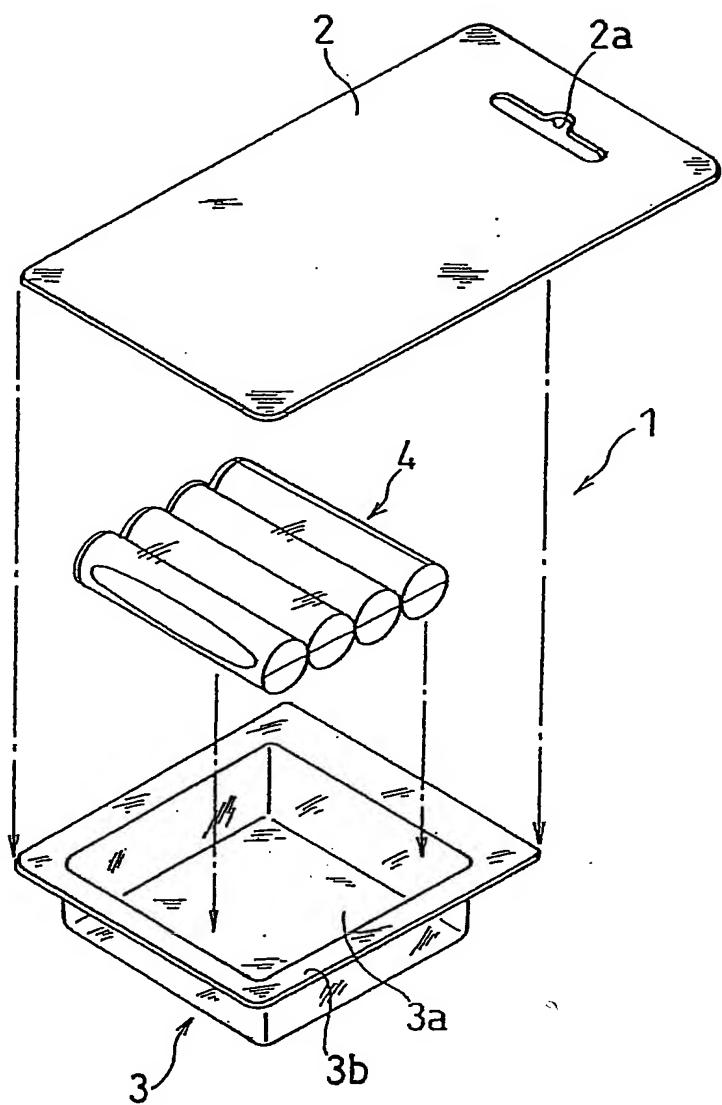
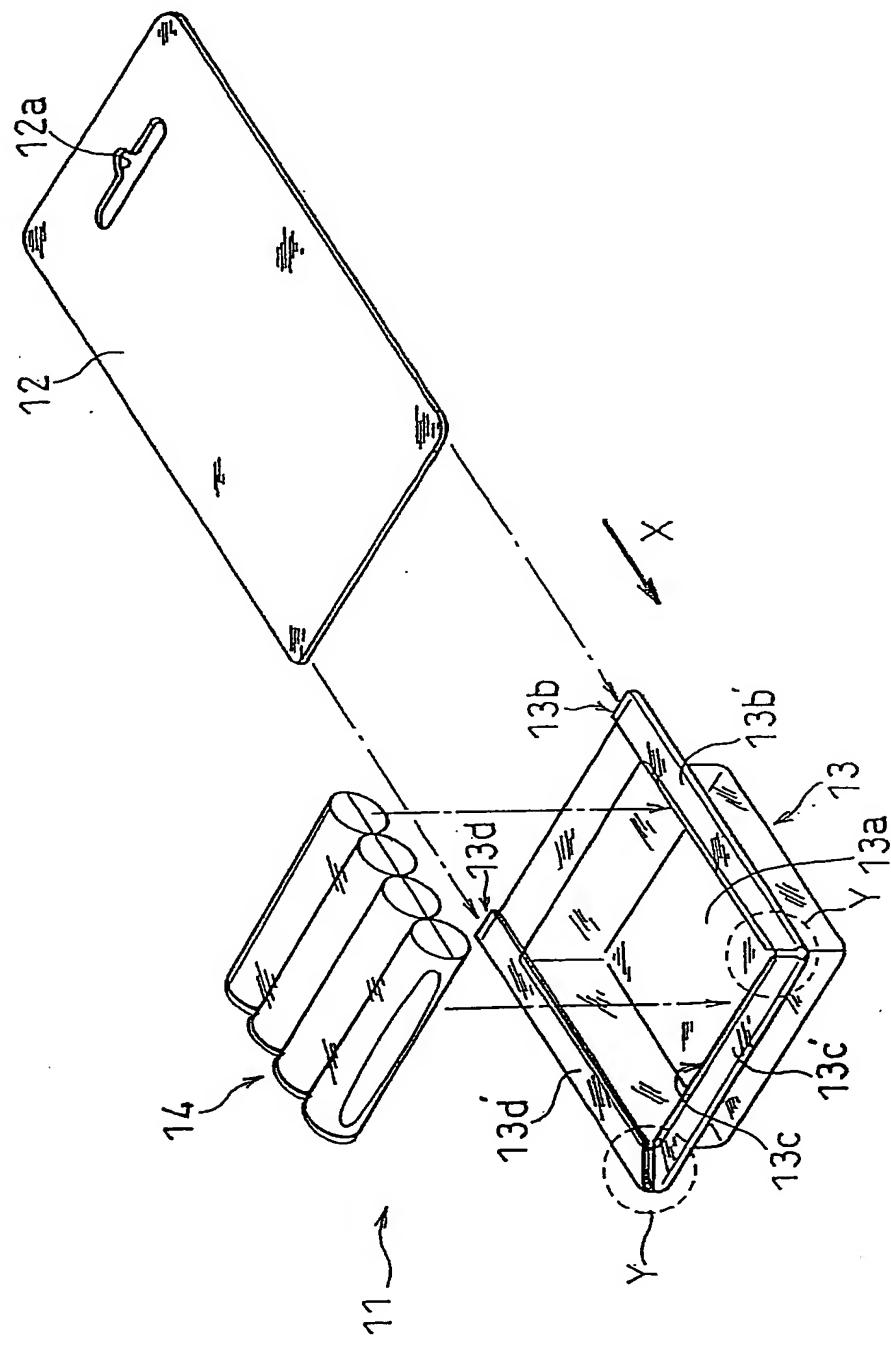


FIG. 2



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FIG. 3

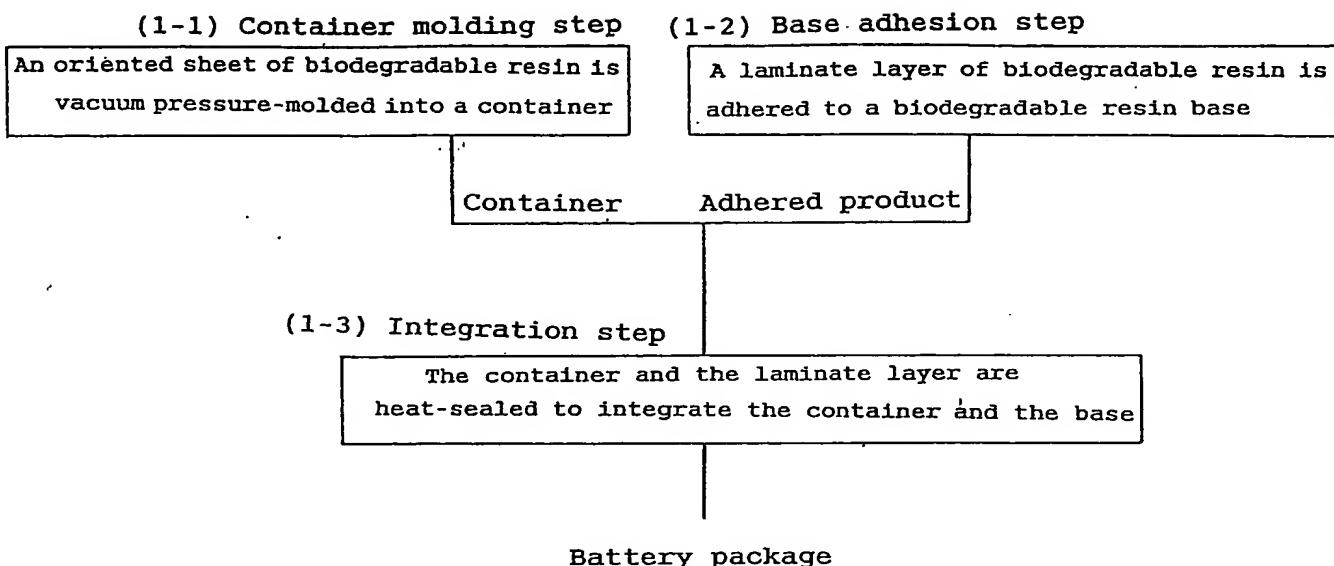


FIG. 4

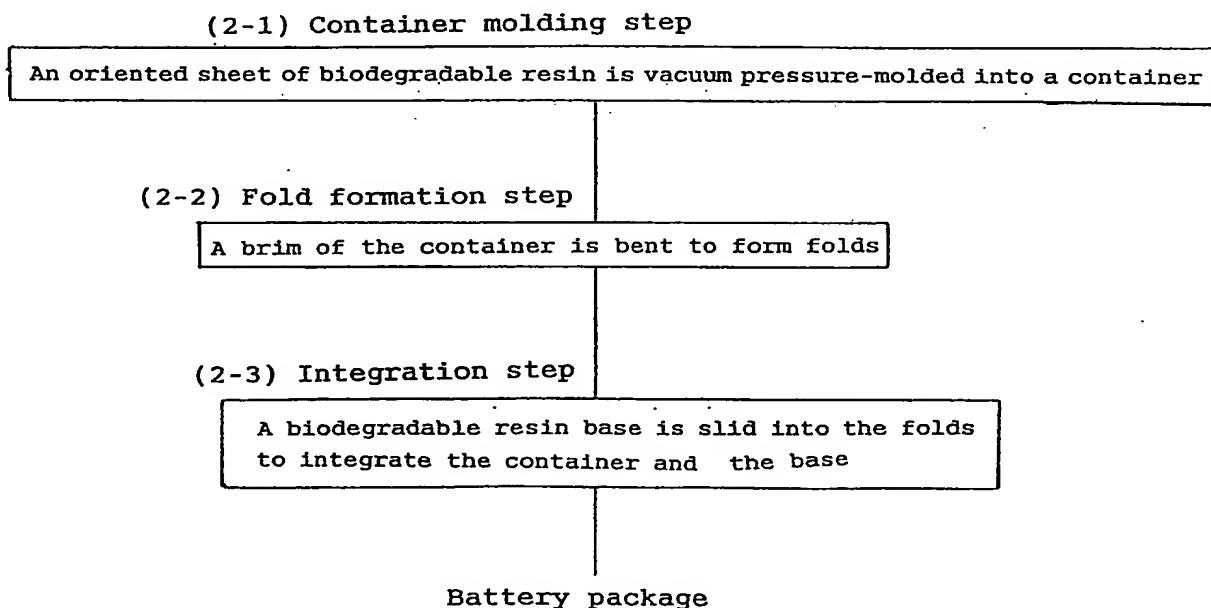
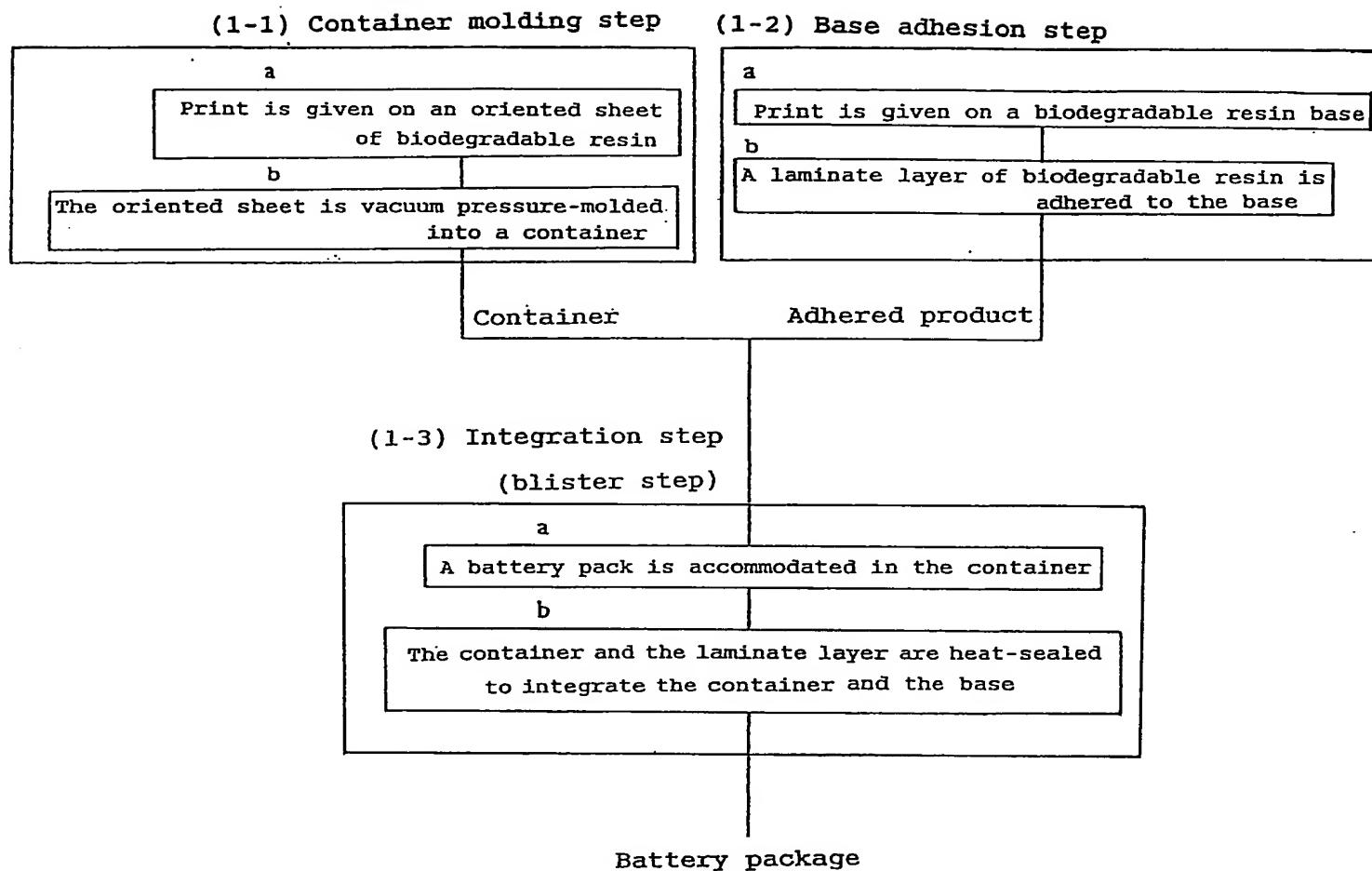


FIG. 5



F I G. 6

(2-1) Container molding step

a

Print is given on an oriented sheet of biodegradable resin

b

The oriented sheet is vacuum pressure-molded into a container

(2-4)

A print is given on the biodegradable resin base

(2-2) Fold formation step

A brim of the container is bent to form folds

(2-3) Integration step

(blister step)

a

A battery pack is accommodated in the container

b

The biodegradable resin base is slid into the folds
to integrate the container and the base

Battery package